

Work Order ID 132061

Friday, April 24, 2015 9:11:57 AM

132061

Page 1

Item ID: D412-711-111

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Wiring Harness For Vertical Reference Door

Stop

NS2

Start Date: 4/27/15

Start Qty: 1.00

1

Cust Item ID:

Required Date: 4/29/15

Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: 

Date: 15-4-24

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev N/A								

100

0.00

100

PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 28259 to Eagle Copters

Ship D4268-043 qty1

Certificate of Conformity is required

 APR 24 2015 

110

0.00

110

Receive & Inspect for Damage & Mat'l Certs

Packaging

Memo

0.00

Packaging

Ensure that Certificate of Conformity is attached

 MAY 15 2015 **DAS**
42
9.89

Work Order ID 132061

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132061

Page 2

Item ID: D412-711-111

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Wiring Harness For Vertical Reference Door

Stop ***NS2***

Start Date: 4/27/15 Start Qty: 1.00

1

Cust Item ID:

Required Date: 4/29/15 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									
130	Identify as per dwg & Stock Location: _____	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

 **DAS**
42 MAY 15 2015
9-89

 **DAS**
42 MAY 15 2015
9-89

Picklist Print

Friday, April 24, 2015 9:12:03 AM

Page 1

Work Order ID: 132061

132061

Parent Item: D412-711-111

D412-711-111

Parent Item Name: Wiring Harness For Vertical Reference Door

Start Date: 4/27/15

Required Date: 4/29/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A04.11.09New issueKJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4268-043		Manufactured	No				Each	0.0000		1			
D4268-043					B 132064				**			04/15/04/29	
Instrument Panel													
D412-711-111P		Purchased	No			110	Each	0.0000	1	1			
D412-711-111P									**				
Wiring Harness													
												DAS 42 9-89	MAY 15 2015

Work Order Number: 52200

Build V/Door Harness for BHT 212 s/n 30766

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item: 1 Wiring Harness For Vertical Reference Door

Squawk: 1.1Discrepancy:

Build V/Door Wiring

Harness for B212 s/n 30766

Resolution:

Built Vertical Reference

Door wiring harness IAW

Dart

Dwg # D412-711-901 Rev

A. Reference STC#

SH92-55.

1.1 Work Done By: CAROL ROBINSON

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.**AMO 6-81** Signature: Ljubomir Jovicic on 5/11/2015Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
MS3121F10-6P	CONNECTOR		LT-13-011662	New	1
MS3126E10-6S	CONNECTOR		LT-12-014184.2	New	1
126-198	Connector		LT-14-003612	New	1
MS3471W10-6P	CONNECTOR		LT-12-011838	New	1
MS3475W10-6S	CONNECTOR		LT-12-011841	New	1
M85049/52-1-10W	BACKSHELL		LT-12-014037.4	New	1
MS3471W10-6PW	CONNECTOR		LT-12-011839.1	New	1
MS3475W10-6SW	CONNECTOR		LT-12-011842	New	1
MS27474T8B35P	CONNECTOR		LT-13-002475	New	1
MS27484T8B35S	CONNECTOR		LT-13-006652	New	1
M85049/49-2-8W	STRAIN RELIEF		LT-13-002474	New	2
MS25041-8-327	LIGHT ASSY		LT-014814	New	1
MS25041-6	LIGHT		LT-13-006525	New	1
126-1063	Amphenol		LT-11-010127	New	2
M22759/41-22-9	WIRE		LT-14-006568	New	225
M22759/41-20-9	WIRE		LT-14-014138	New	20
M27500-22TG2T14	ELEC CABLE		LT-12-013012	New	30
XPF-1/4	EXPANDABLE SLEEVING		LT-15-001532	New	10
XPF-1/2	EXPANDABLE SLEEVING		LT-14-005946	New	9
M22759/41-22-9	WIRE		LT-14-006567	New	12
XPF-1/4	EXPANDABLE SLEEVING		LT-15-001532	New	3
HIXR-3/32WH	HEAT SHRINK WHITE		LT-15-001042	New	1
XPF-1/4	EXPANDABLE SLEEVING		LT-15-001533	New	2
327	LIGHT BULB		LT-14-010408	New	3

* End of Report *

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****

***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****



823 McTavish Road N.E.
Calgary, AB Canada
T2E 7G9
403-250-7370 1-800-564-6469
www.eaglecopters.com

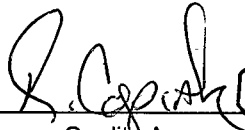
MANUFACTURING – RELEASE NOTE

Customer: Dart Aerospace
Customer Order #: _____
Shipped To: Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON

Release Note #: 2015-003
ECML Order #: _____
Date: May 5th, 2015
Packing Slip #: N/A

ITEM	PART NUMBER	DESCRIPTION	SERIAL NUMBER	ECML REFERENCE	WAIVERS	QUANTITY
1	D412-711-11	VRD Harness	N/A	51962	N/A	1
2						
3						
4						
5						
6						
7						
8						
9						
10						
11						
12						

I certify that the aeronautical product described thereon conforms to the requirements of the approved design date and is in a condition for safe operation.


Quality Assurance



5th May 2015
Date

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Process Plan: *JD*Date: 15-4-24

Tooling:

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00

100

PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 28259 to Eagle Copters

Ship D4268-043 qty1

Certificate of Conformity is required

CL APR 24 2015 ①

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Memo

0.00

Packaging

Ensure that Certificate of Conformity is attached

CL 15/05/14 ①

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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Page 2

Item ID: D412-711-111

Revision ID:

Item Name: Wiring Harness For Vertical Reference Door

Start Date: 4/27/15

Start Qty: 1.00

1

Required Date: 4/29/15

Req'd Qty: 1.00

1

Reference:

Accept

N9000040100

Setup Start

NS1

Stop

NS2

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

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Stop

NR2Sequence ID/
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Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

DAS
42 MAY 15 2015
9-89

130

Identify as per dwg & Stock Location:

0.00

130

Packaging

Memo

0.00

Packaging

DAS
42 MAY 15 2015
9-89

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ MAY 14 2015

CY 15/05/14

Friday, April 24, 2015 9:12:03 AM

132061

Parent Item: D412-711-111

D412-711-111

Parent Item Name: Wiring Harness For Vertical Reference Door

Start Date: 4/27/15

Required Date: 4/29/15**Start Qty: 1.00**

Required Qty: 1.00

Comments: IPP Rev:A04.11.09New issueKJ/JLM

[illegible]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	OTHER : ☐		